

TECHNICAL DATA SHEET

SEALER 40

SEALER 40 is a water dilutable topcoat for improving corrosion resistance of zinc electroplated components after passivation.

SEALER 40 gives transparent coating on blue, yellow and olive passivated components.

OPERATING CONDITIONS:

Concentration	60 – 150 ml /l
Temperature	Ambient
Time	30 – 60 sec

EQUIPMENTS:

Tanks made of stainless steel, polypropylene and PVC tanks are suitable for use.

PROCESS:

- Zinc plating
- Water rinse
- Water rinse
- Passivation
- Water rinse
- Water rinse
- SEALER – 40 (time 30 – 60 sec)
- Drain
- Hot air dry
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REPLENISHMENT:

12 ml of SEALER – 40 is required to increase concentration by 1 %.

Replenishment is generally dependent on drag out losses and treatment time.

DISCLAIMER:

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