

TECHNICAL DATA SHEET

SEALER 30

SEALER 30 is a water dilutable topcoat for improving corrosion resistance of zinc electroplated components after passivation.

SEALER 30 gives transparent coating on blue, yellow and olive passivated components.

OPERATING CONDITIONS:

Concentration	60 – 120 ml /l
Temperature	Ambient
Time	15 – 35 sec

EQUIPMENTS:

Tanks made of stainless steel, polypropylene and PVC tanks are suitable for use.

PROCESS:

- Zinc plating
- Water rinse
- Water rinse
- Passivation
- Water rinse
- Water rinse
- SEALER – 30 (time 20 – 40 sec)
- Drain
- Hot air dry

REPLENISHMENT:

12 ml of SEALER – 30 is required to increase concentration by 1 %.

Replenishment is generally dependent on drag out losses and treatment time.

DISCLAIMER:

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