

TECHNICAL DATA SHEET

SEALER 10

SEALER 10 is a water dilutable topcoat for improving corrosion resistance of zinc electroplated components after passivation.

SEALER 10 gives transparent coating on blue, yellow and olive passivated components.

OPERATING CONDITIONS:

Concentration	60 – 80 ml /l
Temperature	25 – 35°C
Time	15 – 35 sec

EQUIPMENTS:

Tanks made of stainless steel, polypropylene and PVC tanks are suitable for use.

PROCESS:

- Zinc plating
- Water rinse
- Water rinse
- Passivation
- Water rinse
- Water rinse
- SEALER – 10 (time 20 – 40 sec)
- Drain
- Hot air dry

REPLENISHMENT:

12 ml of SEALER – 10 is required to increase concentration by 1 %.

Replenishment is generally dependent on drag out losses and treatment time.

DISCLAIMER:

The data forth in this Bulletin is delivered by **SHARMA CHEMINDUS PVT LTD.** to be true, accurate and complete but is not guaranteed. Our sole warranty is as stated in our standard Terms and Conditions of sale. We cannot warrant that our customers will achieve the same results from any bulletin because we do not have control either over the condition of use; nor we assume any of our products in a manner which infringes the patents of third parties.