

TECHNICAL DATA SHEET

AG-310

ELECTROLYTIC SILVER ANTI TARNISH

MAKE-UP:

AG 310 is supplied as a concentrate and is used by simply diluting with distilled water.

OPERATING CONDITIONS:

	Rack	Barrel
Concentration	225-250 ml/l	225-250 ml/l
pH	8.0-9.0	8.0-9.0
Temperature	Room	Room
Current density	10-45 A/sq.ft.	
Voltage	3-6 volts	6-8 volts
Time	1-5 minutes	5-8 minutes

ANODES:

Stainless steel anodes are recommended.

AG 310 PASSIVATION IN BARRELS:

AG 310 is also suitable for the passivations of small parts in barrels. The voltage applied should be about 6-8 volts and time 5-10 minutes. Since the passivations film is extremely delicate, the work load should not be too large or heavy and the parts should be placed carefully in the order.

DISCLAIMER:

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